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## 2 Modification of bamboo surface by irradiation of ion beams

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### 5 Abstract

6 When beams of hydrogen ions, He<sup>+</sup> and Ar<sup>+</sup> were irradiated onto bamboo surface, gas release of hydrogen, water,  
7 carbon monoxide and carbon dioxide were enhanced. Time evolution of the gas emission showed two peaks corre-  
8 sponding to release of adsorbed gas from the surface by sputtering, and thermal desorption caused by the beam heating.  
9 The difference in etched depths between parenchyma lignin and vascular bundles was measured by bombarding bamboo  
10 surface with the ion beams in the direction parallel to the vascular bundles. For He<sup>+</sup> and Ar<sup>+</sup>, parenchyma lignin was  
11 etched more rapidly than vascular bundles, but the difference in etched depth decreased at a larger dose. In the case of  
12 hydrogen ion bombardment, vascular bundles were etched faster than parenchyma lignin and the difference in etched  
13 depth increased almost in proportion to the dose. The wettability of outer surface of bamboo was improved most  
14 effectively by irradiation of a hydrogen ion beam.

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17 Keywords: Bamboo; Chemical sputtering; Wettability

### 18 1. Introduction

19 Natural materials gather more attention as environ-  
20 mental protections are considered to be im-  
21 portant. Bamboo plants grow almost everywhere  
22 in pan pacific area, and have been used as the re-  
23 source to build traditional Asian houses. Bamboo  
24 can be a raw material to fabricate a composite  
25 material and its applicability is being investigated  
26 [1]. To modify the surface property of bamboo  
27 suitable for specific use, plasma based surface  
28 modification method can be used. The under-  
29 standing on interaction between bamboo surface

and energetic charged particles is necessary so as 30  
to optimize the efficiency of the surface process. 31  
This paper reports the investigation on the inter- 32  
actions of hydrogen ion (H<sub>n</sub><sup>+</sup>), argon ion (Ar<sup>+</sup>), 33  
and helium ion (He<sup>+</sup>) beams at energies of several 34  
keV with bamboo surface. 35

### 2. Experimental methods 36

The apparatus consisted of two vacuum cham- 37  
bers as schematically illustrated in Fig. 1. The first 38  
chamber contained a sample target holder at the 39  
center to minimize the contamination from the 40  
wall onto the target. Part of the gas released from 41  
the surface of the target was detected by the 42  
quadrupole mass analyzer (QMA) installed in the 43

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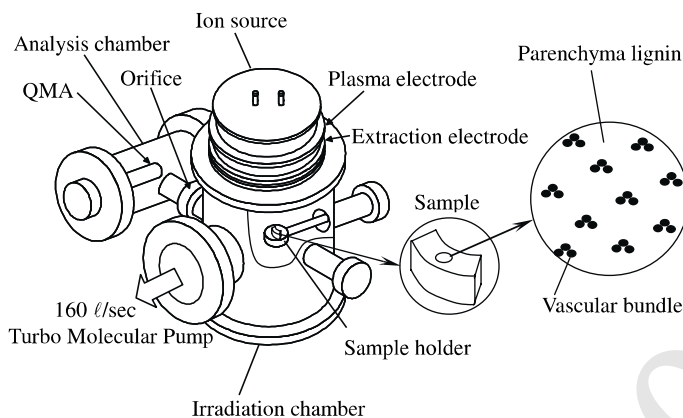


Fig. 1. Schematic illustration of the experimental setup and the orientation of the bamboo sample.

44 second chamber which was connected to the first  
 45 chamber with a 4 mm diameter 20 mm long con-  
 46 duct. The first and the second chambers were  
 47 evacuated with 160 and 50 l/s turbo molecular  
 48 pumps, respectively.

49 Plasmas of H<sub>2</sub>, He and Ar were produced in an 8  
 50 cm diameter, 5 cm deep cylindrical plasma source.  
 51 Ions were extracted from a plasma source through  
 52 a 3-electrode beam-extraction system with the ac-  
 53 celeration-deceleration potential arrangement.  
 54 There were 19 holes of 3 mm diameter opened with  
 55 6 mm spacing on these extraction electrodes to  
 56 achieve a homogeneous ion beam irradiation  
 57 across the entire area of the target. The beam  
 58 traveled 12 cm in vacuum from the ground elec-  
 59 trode of the extractor to hit the surface of the  
 60 bamboo sample.

61 After placing the bamboo sample on the holder  
 62 as shown in Fig. 1, the chambers were evacuated  
 63 until the pressure became lower than 10<sup>-3</sup> Pa. The  
 64 gas to be ionized was introduced into the plasma  
 65 source by keeping the pressure of the chamber  
 66 containing the target below 4 × 10<sup>-2</sup> Pa. With this  
 67 residual gas, a dilute plasma was formed near the  
 68 sample due to ionization by the incident ion beam,  
 69 and the charge up of the bamboo surface was  
 70 suppressed by this surrounding plasma. The beam  
 71 current density striking the sample surface could  
 72 not be measured during the experiment with the  
 73 presence of surrounding plasma, and the ion beam  
 74 current during the experiment was kept at 2 mA by  
 75 adjusting the extraction current. This current

corresponded to about 10 μA/cm<sup>2</sup> ion beam cur-  
 76 rent density at the target. 77

### 3. Experimental results 78

#### 3.1. Gas emission characteristics during beam irra- 79 80 diation

81 The mass spectrum taken with the beam turned  
 82 off was subtracted from that with the beam turned  
 83 on to obtain the beam induced gas release as there  
 84 was the substantial background gas emission from  
 85 the bamboo surface. Various kinds of gas emis-  
 86 sions were found by irradiating the bamboo sur-  
 87 face. These include H<sub>2</sub>, H<sub>2</sub>O, CO and CO<sub>2</sub>. The  
 88 emissions of some molecules, for example  
 89 mass = 31, became smaller during the ion beam  
 90 irradiation. The increase in the gas emission was  
 91 also observed for mass = 29, 31 and 45 after  
 92 turning off the ion beam irradiation.

93 There are two direct mechanisms leading to the  
 94 enhanced gas emission by the irradiation of  
 95 charged particle beams. One is the physical sput-  
 96 tering causing emission of gaseous atoms and  
 97 molecules cutting the chemical bonds at the sur-  
 98 face. The other is the thermal desorption due to  
 99 the elevation of surface temperature [2]. In Fig. 2,  
 100 a typical gas release characteristic for CO is shown  
 101 as a function of time. As shown in the figure, there  
 102 were two peaks in gas emission due to ion beam  
 103 irradiation onto bamboo surface. A relatively

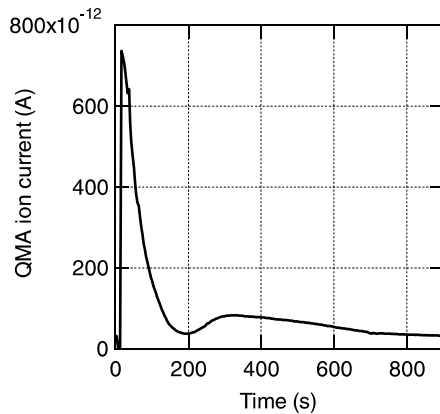


Fig. 2. Time history of CO gas emission due to ion bombardment of  $\text{He}^+$  onto bamboo surface.

104 sharp peak appeared soon after the start of the  
 105 irradiation. The second peak took the maximum at  
 106 later time and usually showed a larger decaying  
 107 time constant than that of the first peak. When the  
 108 duration of the ion beam was limited to several  
 109 seconds, and the target was cooled down for sev-  
 110 eral minutes, the second peak did not become  
 111 obvious for repeated irradiation. Since the tem-  
 112 perature of the bamboo surface should not become  
 113 high under this operation, while the surface tem-  
 114 perature during the steady state beam irradiation  
 115 was estimated to be from 200 to 300 °C by the  
 116 infrared radiation. Namely, the second peak ap-  
 117 pears by the increase of the surface temperature,  
 118 and corresponds to the thermal desorption. The  
 119 height of the first peak was always larger when the  
 120 sample was freshly loaded, while it was smaller for  
 121 samples after several times of irradiation. The  
 122 amount of gas adsorbed on the bamboo surface is  
 123 larger for the freshly loaded sample, and the  
 124 physical sputtering of adsorbed gas can cause the  
 125 appearance of the first peak.

### 126 3.2. Ion beam damage to vascular bundles and 127 parenchyma lignin

128 In the structure of bamboo, vascular bundle fi-  
 129 bers are contained in parenchyma lignin. The in-  
 130 dependent etch rates for the two materials were  
 131 difficult to measure, because the shape of the  
 132 bamboo sample changed after the beam irradiation.

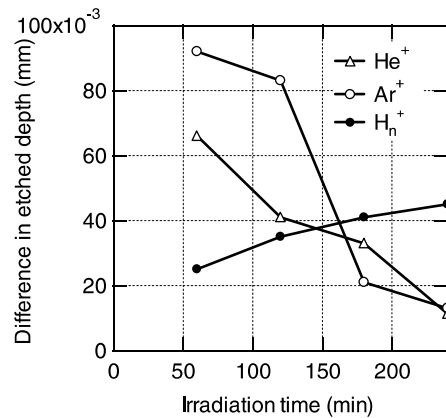


Fig. 3. The difference in the etched depth between the vascular bundles and parenchyma lignin caused by the ion beam irradiation. For  $\text{Ar}^+$  and  $\text{He}^+$ , parenchyma lignin was etched more than vascular bundles, while vascular bundles were etched more than lignin for  $\text{Hn}^+$ . The dose rate corresponds to  $4 \times 10^{15}$  atoms/cm<sup>2</sup> min.

133 tion. Thus, the difference in the etched depth be-  
 134 tween parenchyma lignin and vascular bundles  
 135 was measured. Beams of hydrogen ions,  $\text{He}^+$  and  
 136  $\text{Ar}^+$  were injected onto the bamboo surface cut in  
 137 the direction perpendicular to the orientation of  
 138 the vascular bundles as shown in Fig. 1. The result  
 139 is shown in Fig. 3. It was found that beams of  $\text{Ar}^+$   
 140 and  $\text{He}^+$  caused more etching on parenchyma  
 141 lignin part than on vascular bundles, while the ir-  
 142 radiation of hydrogen ions caused more etching on  
 143 vascular bundles than parenchyma lignin. As  
 144 shown in the figure, the difference in etched depth  
 145 appeared to become smaller as the doses were in-  
 146 creased for  $\text{He}^+$  and  $\text{Ar}^+$ . On the contrary, the  
 147 difference in etched depth increased in accordance  
 148 with the dose of hydrogen ions.

149 The density of vascular bundles ranges from 1.3  
 150 to 1.6 g/cm<sup>3</sup> and is higher compared to that of  
 151 parenchyma lignin from 0.3 to 0.4 g/cm<sup>3</sup>. Because  
 152 both materials are mainly composed of C with  
 153 some O and H, their volumetric etching rates due  
 154 to physical sputtering are considered to be pro-  
 155 portional to the inverse of volumetric density.  
 156 Meanwhile, for carbon atoms in solids,  $\text{Ar}^+$  is  
 157 more effective than  $\text{He}^+$  for the physical sputter-  
 158 ing. The result in Fig. 3 at lower dose shows more  
 159 effective etching of parenchyma lignin by  $\text{Ar}^+$  than

160 that by He<sup>+</sup>, which indicates the etching of bam- 188  
 161 boo by these ions are mainly due to physical 189  
 162 sputtering process. The reduction in etched depth 190  
 163 difference between the vascular bundles and pa- 191  
 164 renchyma lignin at a larger dose suggests some 192  
 165 mechanism causing more etching of vascular 193  
 166 bundles and/or less etching of parenchyma lignin 194  
 167 with the increased irradiation time exist. 195

168 The surface temperature of the bamboo sample 196  
 169 became high under the ion beam irradiation as 197  
 170 explained previously. The sample surface was hea- 198  
 171 ted with infrared radiation from hot tungsten 199  
 172 filament in vacuum to investigate the effect of 200  
 173 temperature. The heating caused the gas emission 201  
 174 of the sample, and the etching of the vascular 202  
 175 bundles was observed. Thus, the reduction in 203  
 176 etched depth difference at a larger dose can be 204  
 177 attributable to the sublimation of vascular bundles 205  
 178 due to surface heating by the ion beam irradiation. 206  
 179 The enhanced etching of the vascular bundles by 207  
 180 the hydrogen ions is probably caused by chemical 208  
 181 sputtering, judging from the larger release rates of 209  
 182 hydrocarbon and hydrocarbon oxides during the 210  
 183 beam irradiation [3]. 211

### 184 3.3. Enhancement of wettability by beam irradiation

185 The change in wettability of the outer surface of 213  
 186 bamboo was investigated by measuring the contact 214  
 187 angle with pure water. The result for 6.5 keV ion 215

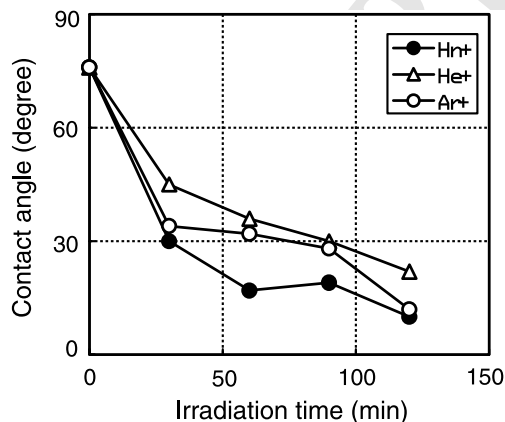


Fig. 4. Plots showing the reduction of contact angle of pure water on outer surface bamboo by ion beam irradiation. The dose rate corresponds to  $4 \times 10^{15}$  atoms/cm<sup>2</sup> min.

beam is shown in Fig. 4. Among He<sup>+</sup>, Ar<sup>+</sup> and 188  
 Hn<sup>+</sup> ion beams, the efficiency of wettability en- 189  
 hancement by hydrogen ion beam was the largest. 190  
 The presence of chemically active species in the 191  
 surrounding plasma is known to enhance the 192  
 change in wettability by ion beam irradiation [4]. 193  
 Thus the enhanced change in wettability for Hn<sup>+</sup> 194  
 beam can be understood as more efficient modifi- 195  
 cation of cellulose surface by chemical sputtering. 196  
 Meanwhile, the surface of the bamboo heated by 197  
 incandescent tungsten filament in vacuum did not 198  
 show substantial enhancement in wettability as 199  
 was observed for the ion beam irradiated bamboo 200  
 surface. 201

## 202 4. Conclusion

203 Through the ion beam irradiation experiment, 204  
 hydrogen ions are found effective to enhance 205  
 wettability. Heating of the bamboo materials 206  
 causes depletion of vascular bundles by sublima- 207  
 tion and outgas due to thermal desorption. For 208  
 these reasons, the intermittent hydrogen plasma 209  
 process is suitable for the wettability enhancement 210  
 process of bamboo materials surface with less 211  
 damage and outgas due to heating.

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